



Gas springs, Dampers and Adjustment systems
Product catalog



#### SUSPA – Your strong industrial partner

For more than 60 years, SUSPA products have been present in your daily life - at home in furniture, refrigerators and washing machines, in means of transport like buses, trains and planes, in modern office furniture, in leisure and fitness equipment, but also in hospitals and rehab centers.

Although you may not be able to see our products, we are always there – increasing the comfort and safety level for all of you.

Major players in the automobile, office furniture, industrial, transportation, appliance, health care, leisure, and gaming industries depend on SUSPA as a developmental and systems solution partner. Our engineers and technical sales team will work seamlessly with your staff on a wide variety of projects, committed to providing the most effective solution for your organization.

#### Reliability as the highest standard

Requirements on quality are increasing in the automotive industry as well as in other industry sectors. SUSPA certifications according to IATF 16949 have therefore been an integral part.

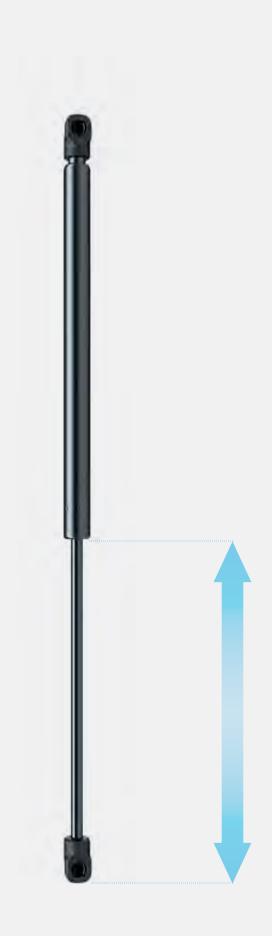
Effective quality management from purchasing to production and sales and on to final application secures the worldwide great reputation and reliability of SUSPA products.

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# Mechanical Systems



# Gas spring Liftline (standard program)

Liftline is an excellent gas spring progam offered by SUSPA. Successfully proven in the market for decades and always state-of-the art through constant innovation.

The SUSPA Liftline program includes five basic types: the types 16-12, 16-1, 16-2, 16-4 and 16-6.

The main differences are in the tube and piston rod diameters and the different extension forces. This way, we can meet your specific technical requirements with the optimal gas spring type.

Туре	Ø Tube (mm)	Ø Piston rod (mm)	Stroke max. (mm)	Extension force F <sub>1</sub> (N)
16-12*	12	4	150	40 - 180
16-1*	15	6	150	50 - 420
16-2*	18.5	8	250	80 - 750
16-3	22	8	495	100 - 1,200
16-4*	22	10	495	100 - 1,200
16-6*	28	14	500	200 - 2,490

<sup>\*</sup> Standard program, pages 9-13



Configure your individual gas strut at www.suspa.com/global/configurator

#### **Applications**







Tailgate

Steering column

Kitchen cabinet

Machinery lid

# Gas spring Liftline

#### Design and functionality

#### How force and effective cushioning are produced

Gas springs are hydropneumatic adjustment elements. They consist of a pressure tube plus piston rod with piston unit. Connecting elements on the pressure tube and the piston rod allow appropriate connection to your application.

At the core of the SUSPA gas spring is the special seal and guide system. This ensures hermetic sealing of the cavity with low friction, even under extreme environmental conditions.

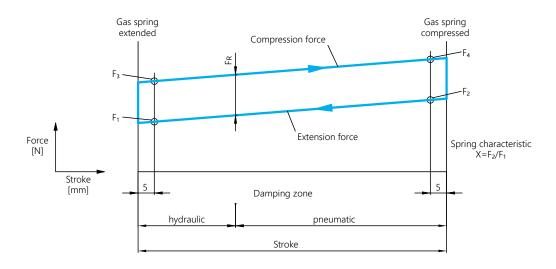
The gas spring is filled with non-toxic nitrogen at high pressures. This produces a charging pressure that in turn exerts an effect on the cross section of the piston rod, generating the extension force. If the extension force of the gas spring is greater than the force of the counterbalance, the piston rod extends; if the extension force is smaller, it retracts. The speed of the extension is determined by the flow cross section in the damping system.

In addition to nitrogen, the cavity contains a defined quantity of oil for lubrication and end position cushioning. The cushioning effect of a gas spring can be determined depending on the requirements and the task involved.

# Pressure tube Pneumatic medium Piston assembly Hydraulic medium Sealing and guidance package Piston rod

#### Spring characteristic

As seen in the graphic, the spring characteristic curve shows the force path of the gas spring over the stroke, from the extended to the retracted state and back. The spring characteristic illustrates the balance of power of  $F_2/F_1$ . For the design of gas springs, the force  $F_1$  is, in addition to the dimensions, the most important criterion.

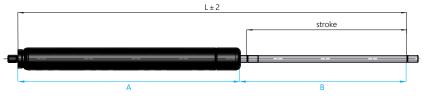


# Gas spring Liftline Type 16-12 (standard program)

Ø tube 12 mm, Ø piston rod 4 mm, max. stroke 150 mm, extension force 40-180 N

#### Type 16-12 Thread/Thread







Fitting AM4

All dimensions in mm, The standard color of the tube and the piston rod is black.

Fitting BM4

#### Select length, stroke and extension force

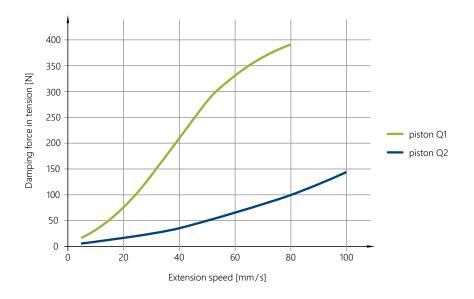
Length L (mm) ±2	Stroke (mm)			Te	echni	cal data		Extension force F <sub>1</sub>
72	20	16-12 -	49	-	23	- AM4 - BN	Л4 -	
92	30	16-12 -	59	-	33	- AM4 - BN	<b>Л4</b> -	
112	40	16-12 -	69	-	43	- AM4 - BN	<b>Л4</b> -	
132	50	16-12 -	79	-	53	- AM4 - BN	<b>Л4</b> -	40 N ≤ F <sub>1</sub> ≤ 180 N
152	60	16-12 -	89	-	63	- AM4 - BN	Л4 -	
192	80	16-12 -	109	-	83	- AM4 - BN	Л4 -	
232	100	16-12 -	129	-	103	- AM4 - BN	Л4 -	
272	120	16-12 -	149	-	123	- AM4 - BN	Л4 -	40 N ≤ F <sub>1</sub> ≤ 120 N
332	150	16-12 -	179	-	153	- AM4 - BN	л4 <b>-</b>	40 N ≤ F <sub>1</sub> ≤ 90 N





#### Damping behaviour

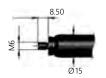
Type 16-12 can be used without extension force as a damper. The damping behavior can be chosen according to your needs. The characteristic curve shows the damping force depending on the extension speed.

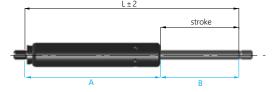


# Gas spring Liftline Typ 16-1 (standard program)

Ø tube 15 mm, Ø piston rod 6 mm, max. stroke 150 mm, extension force 50-420 N

#### Typ 16-1 Thread/Thread







Fitting AM6

#### Select length, stroke and extension force

Length L (mm) ±2	Stroke (mm)	Technical data	Extension force F <sub>1</sub>
77.5	20	16-1 - 53.5 - 24 - AM6 - BM6 -	
107	35	16-1 - 67 - 40 - AM6 - BM6 -	
117.5	40	16-1 - 72.5 - 45 - AM6 - BM6 -	Select the desired
156.5	60	16-1 - 91 - 66.5 - AM6 - BM6 -	extension force $F_1$ :
197	80	16-1 - 113 - 84 - AM6 - BM6 -	$50\mathrm{N} \leq \mathrm{F_1} \leq 420\mathrm{N}$
207	85	16-1 - 117 - 90 - AM6 - BM6 -	
235	100	16-1 - 131 - 104 - AM6 - BM6 -	Type 16-1 can be used as a damper without extension force.
278	120	16-1 - 154 <i>-</i> 124 <i>-</i> AM6 - BM6 <i>-</i>	Please contact us
285	120	16-1 - 161 - 124 - AM6 - BM6 -	for your individual layout.
316	135	16-1 - 168 - 148 - AM6 - BM6 -	
337.5	150	16-1 - 183.5 - 154 - AM6 - BM6 -	





#### Typ 16-1 Eyelet/Eyelet, welded







Length L (mm) ±2	Stroke (mm)	Technical Data	Order number Extension force F <sub>1</sub>
106	20	16-1 - 57 - 26 - A17 - B17	01625007
146	40	16-1 - 78 - 45 - A17 - B17	01625008
160	45	16-1 - 86 - 51 - A17 - B17	01625075 Select the desired
179	55	16-1 - 96 - 60 - A17 - B17	01625076 extension force $F_1$ : $50 \text{ N} \le F_1 \le 420 \text{ N}$
186	60	16-1 - 96 - 67 - A17 - B17	01625009
224	80	16-1 - 111 - 90 - A17 - B17	01625010 Type 16-1 can be used
264	100	16-1 - 131 - 110 - A17 - B17	01625011 as a damper without
306	110	16-1 - 168 - 115 - A17 - B17	01625077 extension force.
305.5	120	16-1 - 157.5 - 125 - A17 - B17	O1625012 Please contact us for your individual layout.
366	150	16-1 - 189 - 154 - A17 - B17	01625013



250N Extension force F<sub>1</sub>

All dimensions in mm. The standard color of the tube and the piston rod is black.

# Gas spring Liftline Type 16-2 (standard program)

 $\varnothing$  tube 18.5 mm,  $\varnothing$  piston rod 8 mm, max. stroke 250 mm, extension force 80-750 N

#### Typ 16-2 Thread/Thread







Fitting AM6

Select length, stroke and extension force

Length L (mm) ±2	Stroke (mm)	Technical data	Extension force F <sub>1</sub>
128	40	16-2 - 78 - 50 - AM6 - BM6 -	$80N \le F_1 \le 600N$
168	57	16-2 - 109 - 59 - AM6 - BM6 -	
206	80	16-2 - 121 - 85 - AM6 - BM6 -	
218	85	16-2 - 128 - 90 - AM6 - BM6 -	
248	100	16-2 - 138 - 110 - AM6 - BM6 -	Select the desired
268	105	16-2 - 158 - 110 - AM6 - BM6 -	extension force F <sub>1</sub> :
288	120	16-2 - 163 - 125 - AM6 - BM6 -	$80  \text{N} \le \text{F}_1 \le 750  \text{N}$
328	140	16-2 - 178 - 150 - AM6 - BM6 -	·
367	160	16-2 - 203 - 164 - AM6 - BM6 -	Please contact us for your individual layout.
408	180	16-2 - 223 - 185 - AM6 - BM6 -	
453	195	16-2 - 253 - 200 - AM6 - BM6	
447.5	200	16-2 - 240 - 207.5 - AM6 - BM6 -	
489	220	16-2 - 264 - 225 - AM6 - BM6 -	
547.5	250	16-2 - 294 - 253.5 - AM6 - BM6 -	

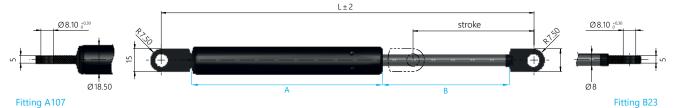


Order example see page 10.



Please select your fittings on page 15

#### Type 16-2 Eyelet/Eyelet, welded



Length L (mm) ±2	Stroke (mm)	Technical data	Order number	Extension force F <sub>1</sub>
206.5	60	16-2 - 108 - 65 - A107 - B23	01625024	
246.5	80	16-2 - 128 - 85 - A107 - B23	01625025	
256.5	90	16-2 - 128 - 95 - A107 - B23	01625082	
286.5	100	16-2 - 143 - 110 - A107 - B23	01625026	
316.5	120	16-2 - 158 - 125 - A107 - B23	01625083	Select the desired extension force F <sub>1</sub> :
326.5	120	16-2 - 168 - 125 - A107 - B23	01625027	extension force r <sub>1</sub> .
354.5	133	16-2 - 183 - 138 - A107 - B23	01625084	$80  \text{N} \le F_1 \le 750  \text{N}$
364.5	140	16-2 - 186 - 145 - A107 - B23	01625028	Please contact us
407.5	160	16-2 - 201 - 173 - A107 - B23	01625029	for your individual layout.
444.0	178	16-2 - 229.5 - 181 - A107 - B23	01625030	
485.5	200	16-2 - 240 - 212 - A107 - B23	01625031	
525.5	220	16-2 - 267 - 225 - A107 - B23	01625032	
586.5	250	16-2 - 291 - 262 - A107 - B23	01625033	

# Gas spring Liftline Type 16-4 (standard program)

Ø tube 22 mm, Ø piston rod 10 mm, max. stroke 495 mm, extension force 100-1,200 N

#### Typ 16-4 Thread/Thread



Fitting AM8





#### Select length, stroke and extension force

Length L (mm) ±2	Stroke (mm)	Technical data	Extension force F <sub>1</sub>
248	98	16-4 - 148 - 100 - AM8 - BM8 -	
288	120	16-4 - 163 - 125 - AM8 - BM8 -	
348	148	16-4 - 198 - 150 - AM8 - BM8 -	
367	150	16-4 - 198 - 170 - AM8 - BM8 -	
406	168	16-4 - 236 - 170 - AM8 - BM8 -	Select the desired
448	198	16-4 - 248 - 200 - AM8 - BM8 -	extension force $F_1$ :
548	248	16-4 - 298 - 250 - AM8 - BM8 -	$100  \text{N} \leq F_1 \leq 1,200  \text{N}$
648	295	16-4 - 348 - 300 - AM8 - BM8 -	Please contact us
748	345	16-4 - 398 - 350 - AM8 - BM8 -	for your individual layout.
768	345	16-4 - 418 - 350 - AM8 - BM8 -	
848	395	16-4 - 448 - 400 - AM8 - BM8 -	
948	445	16-4 - 498 - 450 - AM8 - BM8 -	
1,048	495	16-4 - 548 - 500 - AM8 - BM8 -	



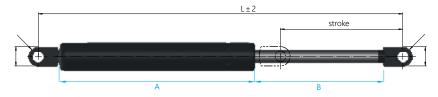




#### Typ 16-4 Eyelet/Eyelet, welded



Fitting A23



Ø 8.10 å	0,30		
Ø 10		-	2

Fitting B23

Length L (mm) ±2	Stroke (mm)	Technical data	Order number	Extension force F <sub>1</sub>
283	95	16-4 - 153 - 100 - A23 - B23	01625043	
383	145	16-4 - 203 - 150 - A23 - B23	01625044	
483	195	16-4 - 253 - 200 - A23 - B23	01625045	Select the desired
586	245	16-4 - 294 - 262 - A23 - B23	01625046	extension force F <sub>1</sub> :
683	295	16-4 - 353 - 300 - A23 - B23	01625047	$100 \mathrm{N} \leq \mathrm{F_1} \leq 1,200 \mathrm{N}$
783	345	16-4 - 403 - 350 - A23 - B23	01625048	Please contact us
883	395	16-4 - 453 - 400 - A23 - B23	01625049	for your individual layout.
983	445	16-4 - 503 - 450 - A23 - B23	01625050	
1,083	495	16-4 - 553 - 500 - A23 - B23	01625051	

Order example:

01625044 Ordern number - **750N**Extension force F<sub>1</sub>

All dimensions in mm. The standard color of the tube and the piston rod is black.

# Gas spring Liftline Type 16-6 (standard program)

Ø tube 28 mm, Ø piston rod 14 mm, max. stroke 500 mm, extension force 200-2,490 N

#### Type 16-6 Thread/Thread







Fitting AM8

#### Select length, stroke and extension force

Length L (mm) ±2	Stroke (mm)	Technical data	Extension force F <sub>1</sub>
218	70	16-6 - 118 - 100 - AM8 - BM8 -	$200N \le F_1 \le 1,550N$
268	98	16-6 - 168 - 100 - AM8 - BM8 -	
368	145	16-6 - 218 - 150 - AM8 - BM8 -	Select the desired
468	198	16-6 - 268 - 200 - AM8 - BM8 -	extension force F <sub>1</sub> :
568	248	16-6 - 318 - 250 - AM8 - BM8 -	
668	298	16-6 - 368 - 300 - AM8 - BM8 -	$200 \mathrm{N} \le \mathrm{F_1} \le 1,800 \mathrm{N}$
768	348	16-6 - 418 - 350 - AM8 - BM8 -	Please contact us
874	398	16-6 - 474 - 400 - AM8 - BM8 -	for your individual layout.
963	450	16-6 - 508 - 455 - AM8 - BM8 -	
1,070	500	16-6 - 565 - 505 - AM8 - BM8 -	









#### Type 16-6 Gas spring with High Force, Thread/Thread







Fitting AM8

Fitting BM8

Length L (mm) ±2	Stroke (mm)	Technical data	Extension force F <sub>1</sub>
218	70	16-6 - 118 - 100 - AM8 - BM8 -	1,551N ≤ F1 ≤ 2,050N
268	98	16-6 - 168 - 100 - AM8 - BM8 -	1,801N ≤ F1 ≤ 2,490N
368	145	16-6 - 218 - 150 - AM8 - BM8 -	1,801N ≤ F1 ≤ 2,490N
468	198	16-6 - 268 - 200 - AM8 - BM8 -	1,801N ≤ F1 ≤ 2,450N
568	248	16-6 - 318 - 250 - AM8 - BM8 -	1,801N ≤ F1 ≤ 2,450N
668	298	16-6 - 368 - 300 - AM8 - BM8 -	1,801N ≤ F1 ≤ 2,400N
768	348	16-6 - 418 - 350 - AM8 - BM8 -	1,801N ≤ F1 ≤ 2,400N
874	398	16-6 - 474 - 400 - AM8 - BM8 -	1,801N ≤ F1 ≤ 2,400N
963	450	16-6 - 508 - 455 - AM8 - BM8 -	1,801N ≤ F1 ≤ 2,390N
1,070	500	16-6 - 565 - 505 - AM8 - BM8 -	1,801N ≤ F1 ≤ 2,400N



Type

Order example: 16-6 - 168 - 100 -Tube (A) Piston rod (B) Length (mm)

A199 - B199 Tube (A) Pistion rod (B) Extension force F, FittingPlease select your fittings on page 16/17

# Fittings

## Type 16-12

Fitti	ng	Material	Attachement name	Order number	Ø	С		
•	Eyelet	steel galva- nized	A457 - B457	06710559	4.1	M4	5,50	7 13 17
10	Fork head	steel galva- nized	A446 - B446	06710497	4	M4	4 0 0	16 21
-	Ball joint	steel galva- nized	A456 - B456	16810007		M4	21 16 16 SWS	Kugel   05'8

Type 16-1 / Type 16-2

Fitti	ng	Material	Attachement name	Order name	Ø	С							
			A104 - B104	06500078	12	М6		R9.50					
	Eyelet	zinc	A220 - B220	06510005	6.1	M6							
E	Lycict	20	20	Zinc	Zinc	Ziric		A221 - B221	06510006	8.1	M6	2 2	16
			A222 - B222	06510007	10.1	M6							
0	Eyelet	zinc	A1 - B1	06500094	6.1	M6	Ø 04 04 0	6 6 68					
9	Lycict	ZIIIC	A2 - B2	06500070	8.1	M6	10 min 12 max.	28 ±0.2					
	Eyelet	zinc	A10 - B10	06500164	8.1	M6		815					
	Lycict	ZIIIC	A223 - B223	06510008	6.1	M6		13					
3	Fork- head	steel galva- nized	A232 - B232	06810029	6	M6	ΦB U	24 31					
	Ball socket	steel	A201 - B201	16800052		M6	19	Ball Ø 10					
Ball stud		black	A201 - B201	06710041			M8 SW13	13 25 25					
	Ball socket	plastic black		16210000		M6	19	Ball Ø 10					
	Ball stud	steel black	A246 - B246	06710041			M8	13 2490					

# Fittings

## Type 16-4 / Type 16-6

Fittir	ng	Material	Attachement name	Order number	Ø	С									
			A26 - B26	06500029	12	M8		R950							
	Eyelet	zinc	zinc	zinc	zinc	A30 - B30	06500155	8.1	M8	2					
												A31 - B31	06500145	10.1	M8
0	Eyelet	zinc	A13 - B13	06500071	8.1	M8	Ø 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	28 ±0.2							
		zinc	A20 - B20	06500191	8.1	M8		8							
	Eyelet zinc		zinc	zinc	zinc	elet zinc	Eyelet zinc	Eyelet zinc	Eyelet zinc	Eyelet zinc	A111 - B111	06500525	10.1	M8	11 min 8
	Eyelet	steel black	A412 - B412	06760017	8.1	M8	0	SR9							
102	Fork head	steel galva- nized	A21 - B21	06800124	8	M8	Ø U U U U U U U U U U U U U U U U U U U	2 12 32 42							

## Type 16-4 / Type 16-6

Fitti	ng	Material	Attachement name	Order number	С			
	Ball socket	steel galva- nized		09700087	M8	30	Ball	
6	Ball stud	steel black	A129 - B129	06700116		Seminaria	2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2	
	Safety clip	stainless steel		06800019		M8 _ SW17 _	5	
	Ball socket	steel galva- nized		09700087	M8	30	Ball Ø 13	
	Ball stud	steel black	A199 - B199	06700205			98	
	Safety clip	stainless steel		06800019		M10 SW17	50 20	
	Ball socket	steel black	A207 B207	16800055	M8	19	Ø 10	
7	Ball stud	steel black	A207 - B207	06710041		M8 _SW13	13 25	

# Liftline Special functions

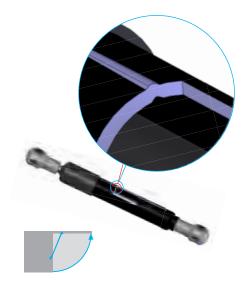
#### Standard gas spring or Soft-Stop gas spring

#### for example for furniture flaps

Standard gas springs as well as Soft-Stop gas springs are dampened on extension. After opening the flap slightly (as little as 10 degrees) both gas spring types will automatically lift the flap to the fully open position of approximately 90 degrees unassisted. In order to minimize vibrations, the speed is controlled over the entire range of opening by using a special hydraulic dampening (extension dampening) thus enabling a smooth opening. By presetting the filling pressure, it is possible to optimize the gas spring to any installation situation.

#### **Advantages**

- Extension speed is defined
- Automatic and noiseless opening function
- Smoothly cushioned movement throughout the entire opening procedure
- Gently slowing down the door/lid as it reaches full extension



#### Positioning gas spring (Friction gas spring)

#### for example for furniture flaps

If a furniture flap needs to be used in many different positions, the positioning gas spring may be the right solution. This gas spring supports the load in any position desired by the user. Doors/lids can be positioned infinitely throughout their complete range of motion. By careful adjustment of the pressure during filling, the gas spring can be optimized to the application.

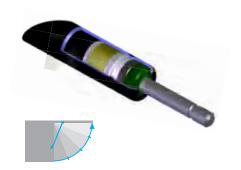
#### **Advantages**

- Counterbalance for loads during the opening function
- The ability to hold or position the door infinitely at any position in it's range of motion



If the gas spring is used in a particularly dirty or dusty environment, it may be necessary to protect the seal by using protective caps made of rubber or plastic. The protective cap is intended to ensure that no dirt and dust particles in the environment penetrate into the pneumatic spring seal when actuating the flap. Using the protective cap therefore also has a positive effect on the service life of the gas spring in these installation situations.

In an extremely dirty environment, the protection that is guaranteed by the protective cap may not be sufficient. In these extreme environmental conditions, it is advisable to use a Space-Mat gas spring (gas spring with lubrication reservoir).





# Space-mat: gas spring with lubrication reservoir

The gas spring with lubrication reservoir is based on the space-mat principle. This principle means that a plastic foam placed around the piston rod absorbs lubricants into the cavities by capillary action and releases them again purposefully when lubrication is required. The service life of the gas spring is markedly improved as a result, especially if used in technically demanding surroundings (dirt and dust).



#### **Advantages**

- Suitable for technically demanding surroundings (dirt and dust)
- Suitable for special installation situations (e.g. piston rod upside)

# TouchLift: gas spring that locks in the retracted position

The SUSPA TouchLift is a gas spring that locks itself in the retracted position. In this way, for example, covers can be kept in the lowered position. Slight pressure on the cover releases the lock and the gas spring extends.

# The lock works according to the so-called ballpoint pen principle:

- Press once and the gas spring locks in place
- Press once more and the gas spring extends

#### **Applications**

By using the SUSPA TouchLift gas spring, furniture elements can be retracted so that their lid cover is flush with the respective surface. The objects can be raised and retracted simply by pressing the cover.

- Retracting flat screens
- Retracting outlet strips
- A minibar to be retracted
- · Lifting and lowering functions for head rests or arm rests of sofas

#### **Advantages**

The main advantages of the SUSPA TouchLift is the very low noise and the 7 mm travel of release. The TouchLift gas spring works without electricity, therefore, no cables or batteries are required and no electricity costs are incurred. Its service life corresponds with that of a classic gas spring, i. e. approximately 50,000 cycles.





# Lockable gas spring Lockline

The locking gas strut aids the ergonomics and comfort for conveniently safely changing seated and lying positions, for effortlessly and precisely operating machine covers and are used in many other applications.

Our lockable gas struts make it possible to variably lock them in any stroke position, whether elastically ("spring-loaded") or rigidly. Our special functions offer particular advantages when it comes to convenience and operation.

Different connection elements and release systems complete our range of products and give you the appropriate lockable gas strut for any application.

#### Elastic locking

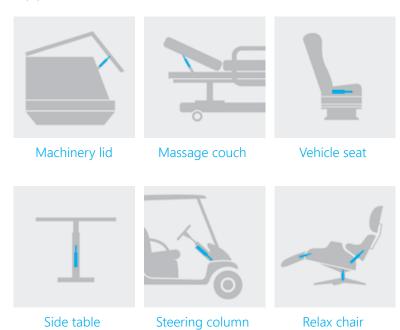
Туре	Ø Tube (mm)	Stroke (mm)	Extension force F <sub>1</sub> (N)	Type of locking
EL1*	22	10 - 450	80 - 800	elastic
EL2*	28	10 - 450	80 - 1,000	elastic

#### Rigid locking

HY1*	22	10 - 300	80 - 800	rigid in the tensile direction
HY3*	28	10 - 450	80 - 1,000	rigid in the tensile direction
HY4	28	10 - 300	80 - 1,000	rigid in the compressive direction
HY6	27	150 - 450	70 - 400	rigid in the compressive direction
VOB	28	70 - 300	150 - 1,000	rigid in the compressive direction

<sup>\*</sup> Standard program, pages 23-25

#### **Applications**



# Lockable gas spring Lockline

#### Design and functionality

#### Working principle

Gas springs consist of a gas pressurized tube together with a piston rod and piston. The piston is fitted with a valve that is actuated by the release pin. When the valve is shut, the gas spring does not move, thus providing locking in the desired position.

Depending on the pressure medium, this locking feature can be either **rigid** or **elastic**.

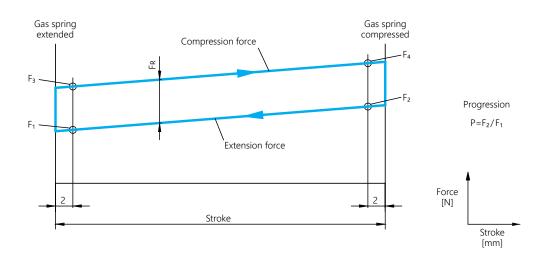
#### Type of locking

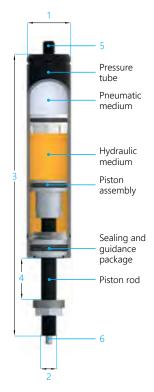
Rigid locking in extension (HY1 and HY3) is used when a cushioning effect in the locking position is not desired – for example, for safety reasons. Rigid locking in compression (HY4 and HY6) is recommended for light weight applications that are subject to high compression forces when locked and require no movement. The VOB18-1 and HY6 are ideal for applications that require a short installation length and a large stroke (detailed information www.suspa.com/rigid-locking).

Elastic-locking gas springs EL1 and EL2 are recommended when the locking feature is required to have a cushioning effect. Sudden jolted loads can thus be dampened or even completely avoided.

#### Spring characteristic

As the graphic illustration indicates, the spring characteristic curve represents the force curve of the gas spring over the stroke, from the extended to the compressed state. The progression thereby represents the force ratio  $F_2/F_1$  in extension direction. To be able to design a gas spring, force  $F_1$  apart from the dimensions, is an important measuring criterion. Force  $F_1$  is measured 2 mm from the end of the extension movement and defines the value of the spring force. Force  $F_R$ , resulting from friction, develops between the force lines in the direction of retraction and extension. The extension speed can be defined by adjusting the piston assembly corresponding to available stages.





- 1 Diameter tube
- 2 Diameter piston rod
- 3 Installation length
- 4 Stroke
- 5 Fitting tube
- 6 Release pin

# Standard program – technical specifications

#### Elastic locking

Specification	EL1	EL2		
Release pin	on piston rod side			
Locking	elastic			
In compression direction: max. load [N]	6,500*	10,000*		
In extension direction: max. load [N]	3,500*	7,000*		
Tube diameter [mm]	22	28		
Piston rod diameter [mm]	10			
Stroke C [mm]	20-250	20-250		
Extension forces F <sub>1</sub> [N]	200 - 800	200 - 1,000		
Progression ratio (F <sub>2</sub> /F <sub>1</sub> )	~1.30	~1.20		
Release force [N]	0.25	x F <sub>1</sub>		
Release travel, normal [mm]	2.5≤ x	< ≤ 3.5		
Recommended installation position	piston rod pointing downwards			
Permissible operating temperature	-20°C to +60°C			
Permissible storage temperature	-20°C to +80°C			

#### Rigid locking

Specification	HY1	HY3			
Release pin	on piston rod side				
Locking	rigid in tensile direction				
In compression direction: rigid until [N]/max. load [N]	3.6×F <sub>1</sub> /6,500* 5.8×F <sub>1</sub> /10				
In extension direction: max. load [N])	3,500*	7,000*			
Tube diameter [mm]	22	28			
Piston rod diameter [mm]	10				
Stroke C [mm]	20-250	20-250			
Extension forces F <sub>1</sub> [N]	200 - 800	200 - 1,000			
Progression ratio (F <sub>2</sub> /F <sub>1</sub> )	~1.60	~1.40			
Release force [N]	0.25	x F <sub>1</sub>			
Release travel, normal [mm]	2.5≤ x	< ≤ 3.5			
Recommended installation position	any any				
Permissible operating temperature	-20°C to +60°C				
Permissible storage temperature	-20°C to +80°C				

<sup>\*</sup> Depending on the length of the piston rod (stroke) and extension force, restrictions may apply.

# Lockable gas spring Lockline

#### Specification elastic locking

Туре	Ø Tube (mm)	Ø Piston rod (mm)	Stroke (mm)	Extension force*  F <sub>1</sub> (N)	Color tube	Color piston rod	Type of locking
EL1	22	10	20 - 250	200 - 800	black	tenifer	elastic
EL2	28	10	20 - 250	200 - 1,000	black	tenifer	elastic

<sup>\*</sup> The extension force is selectable in steps of 50 Newton.

#### End fittings A



#### Steel joint eyelets

Order no.	а	c1	c2	d1	d2
06752017	10	19.5	13	8	M8
06700338	10	20.5	14	8	M8
06700344	10	22.5	16	8	M8
06750019	10	23.5	14	10	M8
06700343	12	21.5	14	10	M8
06700336	12	23.5	16	10	M8



Order no.	а	c1	c2	d1	d2
06500155	12	25.5	16	8	M8
06500145	12	25.5	16	10	M8
06500029	12	25.5	16	12	M8

Zinc joint eyelets with a plastic bushing

Order no.	а	c1	c2	d1	d2
16560002	12	25.5	16	8	M8
16560003	12	25.5	16	10	M8

# $\begin{array}{c|c} \hline c1 \\ \hline c2 \\ \hline d2 \\ \emptyset t=a \end{array}$

#### **Steel joint eyelets**

Order no.	a	c1	c2	d1	d2	g
06750017	5	38	28	10	M8	10.5
06700348	5	36	28	8	M8	10.5

All figures in mm.

#### Steel fork heads

Order no.	а	b	c1	c2	d1	d2	g
06800124	16	8	42	32	8	M8	16
06800132	20	10	52	40	10	M8	20



All figures in mm.

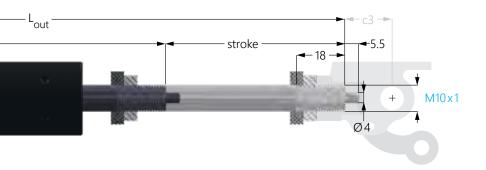
#### Technical data

	(mm)	Stroke (mm)	Туре	Order no.
Lout	L <sub>in</sub>	(11111)		
110	90	20	EL1	02752293
			EL2	02752304
130	100	30	EL1	02752294
130	100	30	EL2	02752305
150	110	40	EL1	02752295
150	110	40	EL2	02752306
190	130	60	EL1	02752296
190	130	00	EL2	02752307
230	150	80	EL1	02752297
230	150		EL2	02752308
270	170	100	EL1	02752298
270	170	100	EL2	02752309
310	190	120	EL1	02752299
310	130	120	EL2	02752310
390	230	160	EL1	02752300
330	230	100	EL2	02752311
470	270	200	EL1	02752301
4/0	270	200	EL2	02752312
590	240	250	EL1	02752302
590	340	230	EL2	02752313

#### Specification rigid locking

Туре	Ø Tube (mm)	Ø Piston rod (mm)	Stroke (mm)	Extension force*  F <sub>1</sub> (N)	Color tube	Color piston rod	Type of locking
HY1	22	10	20 - 250	200 - 800	black	tenifer	rigid
HY3	28	10	20 - 250	200 - 1,000	black	tenifer	rigid

<sup>\*</sup> The extension force is selectable in steps of 50 Newton.



#### Technical data

Length	(mm)	Stroke (mm)	Туре	Order no.
		20	HY1	02852477
130	110	20	HY3	02852488
160	120	20	HY1	02852478
160	130	30	HY3	02852489
190	150	40	HY1	02852479
190	150	40	HY3	02852490
230	170	60	HY1	02852480
230	170	60	HY3	02852491
270	190	80	HY1	02852481
270	190	00	HY3	02852492
330	230	100	HY1	02852482
330	230	100	HY3	02852493
390	270	120	HY1	02852483
	270	120	HY3	02852494
470	310	160	HY1	02852484
470	310	100	HY3	02852495
570	370	200	HY1	02852485
370	370	200	HY3	02852496
710	460	250	HY1	02852486
<i>/</i> 10	400	230	HY3	02852497

#### SusflexRegular

axial release: cable mounted parallel to gas spring

Force ratio	Clevis d = 8 mm	Clevis d = 10 mm	
1:2	06550018 + 06550020	06550019 + 06550020	

#### SusflexSide

90° release: cable mounted perpendicular to gas spring

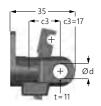
Force ratio	Clevis d = 8 mm	Clevis d = 10 mm
1:2	02152022	02152021

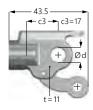
#### SusflexDirect

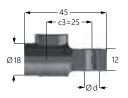
for lever release

Туре	Clevis d = 8 mm	Clevis d = 10 mm	
standard	02100075	02150102	

#### End fittings B







# **Lockline Special functions**

#### OverloadProtection OP Comfortable adjustment in extension direction

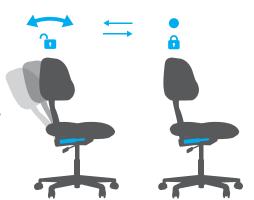
The special function OverloadProtection OP for the lockable gas struts HY3 and HY4 is used for the safe adjustment of the application in the extension direction without release. Thus, for example, massage couches, armrests and footrests can be adjusted comfortably and intuitively with one hand.



# EasySwitch ES Locking that can be switched on and off

With the "EasySwitch" module, the user controls the valve "digitally", alternating between the closed and permanently open position and back again. You switch between the two modes by activating the pin through the release mechanism.

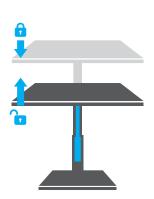
With EasySwitch, the valve stays either open (swinging function) or closed (locked backrest) as per the user's settings.



# OverRide OR Smooth extension without actuation

The "OverRide" module allows a person to move the application in the extension direction without having to activate the release function. In the case of desk or table applications, a gentle upwards force applied to the tabletop adjusts the height of the table. Once the desired position has been achieved, locking in the compression direction is rigid.

OverRide provides smooth, comfortable operation and was first designed for use in hospital beds and over-bed tables. It also allows for single-hand operation of the application.



# TimeReset TR Automatic return

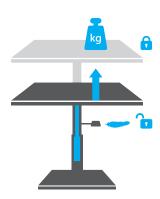
The "TimeReset" automatically detects whether the application is charged with a person's weight or not. When loaded, the lockable gas strut operates in the usual manner and permits locking at any position. When the application is not loaded, the lockable gas strut returns it to the starting position (vertical backrest) within a custom defined time period.

TimeReset is particularly suitable for passenger seats, cinema and theatre seating or conference chairs.



#### ComfortReleaseLow CL Extremely easy operation of gas struts

Using the "ComfortReleaseLow" module can adjust the lockable gas strut to the requirements of any release system in order to achieve maximum operating comfort. Conventional valve designs (standard release) cannot be conveniently triggered in the event of high extension forces. SUSPA ensures a convenient release through the lowest possible manual force on the actuating element (button, lever). We are happy to advise you in the optimization of your application.



#### Lightweight lockable gas strut

Lockable gas struts for aviation are ideal for the comfortable and safe adjustment of the sitting and lying position of passenger and pilot seats.

#### Characteristics

- Optimized weight due to the aluminum piston rod (60% weight savings compared to a conventional piston rod made of steel with the same performance)
- High strength of the tube even with a smaller wall thickness (25% compared to conventional tubes)
- · Low release force
- High spring stiffness

#### **Application examples**

- Backrest adjustment in passenger and pilot seats
- Leg rest for business and first class seats





# Damper Softline

The SUSPA hydraulic dampers, also called shock absorbers, industrial shock absorbers or vibration dampers, are designed for the respective product application so that an optimal movement sequence or optimal vibration behavior is achieved. We use our decades of experience in the field of damping technology to solve your individual requirements for damping vibrations and impacts.

Туре	Ø Tube (mm)	Ø Piston rod (mm)	Damping forces (N)
HD12	12	4	50 - 400
HD13	13	5	50 - 400
HD15	15	6	50 - 500
HD18	18	8	0 - 2,000
HD22	22	10	50 - 2,500
HD25*	25	8	100 - 4,000
HD34	34	8	100 - 5,000
HD38	38	10	100 - 6,000

<sup>\*</sup> Standard program, page 31

#### **Applications**



# Damper Softline

#### Design and functionality

When the piston rod is moved, the damping medium of oil is pressed through the bores in the piston system. The damping force results from the resistance of the oil when flowing through the piston system. Due to the internal design of the piston system, the pull and push direction can be set independently of each other. The damping forces are dependent on the piston speed.

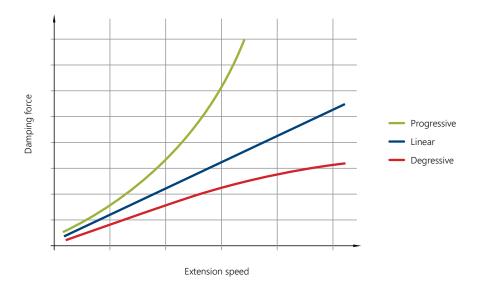
When the piston rod is moved, the damping medium of oil is pressed through the bores in the piston system. The damping forces are dependent on the piston speed.

#### **Damping forces**

Because the damping holes can be closed respectively to either side by way of valve washers, it is possible to regulate the damping forces in extension and compression directions largely independent of one another. The damping force upon compression determines the hardness of a shock absorber upon retraction. The damping force upon extension regulates the extension speed.

#### Characteristic curve

Adjustable linear, progressive or degressive characteristic curves allow for the application-oriented design of the hydraulic damper.





# Damper Softline Type HD25

Туре	Ø Tube	Ø Piston rod	Hydr. stroke	Mech. stroke	Damping	Color	Color
	(mm)	(mm)	(mm)	(mm)	forces (N)	tube	piston rod
HD25	25	8	91 - 206	91 - 206	100 - 4,000	black	chrome

#### Hydraulic damper



#### End fittings A



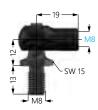
Eyelet A412



Fork head A21



Ball joint A202



Ball joint A207

#### Technical data

Length	n (mm)	Stroke (mm)		Damping forces (N) <sup>1</sup>		Order no.
L <sub>out</sub>	L <sub>in</sub>	Hydr.	Mech.	Tension	Comp.	
231	140	91	91	650	< 100	01110650
231	140	91	91	1,500	< 100	01110651
				< 100	650	01110653
308	179	105	129	< 100	1,500	01110654
				< 100	4,000	01110655
320	179	141	141	650	< 100	01110656
320	179	141		1,500	< 100	01110657
				< 100	650	01110659
426	238	153	188	< 100	1,500	01110660
				< 100	4,000	01110661
498	292 <sup>2</sup>	206	206	650	< 100	01110662
490	292	200	200	1,500	< 100	01110663
				< 100	650	01110665
498	292²	166	206	< 100	1,500	01110666
				< 100	4,000	01110667

 $<sup>^{\</sup>rm 1}$  Test speed linear: 100 mm/s  $^{\rm 2}$  With this length the actual value of the compressed length is different from the list above. All figures in mm



#### End fittings B



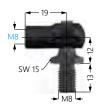
Eyelet B412



Fork head B21



Ball joint B202



Ball joint B207

# Damper Softline Variations

Depending on the applications you can choose the dampers in the following versions:

Version	ldle stroke	Independence of position	Extension force	Adjustability
Standard	yes	no	no	no
with gas pressure (GD)	yes	no	yes	no
with gas pressure and separator piston (GDTK)	no	yes	yes	no
with bottom valve (BV)	no	no	no	no
with bottom valve and diaphragm (BVM)	no	yes	no	no
Twin tube	no	no	no	yes

Туре	Standard	Gas pressure (GD)	Gas pressure and separator piston (GDTK)	Bottom valve (BV)	Bottom valve and diaphragm (BVM)	Twin-Tube
HD12	•	•				
HD13	•	•				
HD15	•	•				
HD18	•	•				
HD22	•	•				
HD25*	•		•	•	•	
HD34						•
HD38						•

<sup>\*</sup> Standard program, page 31

# **Damper Softline Variations**

#### Standard

The classical standard damper with throttling port and valve system for diverse applications. A vacant space remains in the pressure tube for the volume of the piston rod. A slight idle stroke results, meaning that damping force only occurs after several millimeters of path.

#### Characteristics

- Without extension force F<sub>1</sub>
- With idle stroke
- · Fixed position

#### **Application examples**

Waste container, counter, medical, furniture, automotive interior, overhead compartments

#### Damper with gas pressure

The vacant space is filled with gas in this version. This damper is therefore usable independent of installation position.

#### Characteristics

- With extension force F<sub>4</sub>
- With idle stroke
- · Fixed position

#### **Application examples**

Automobile trunks, glove compartments, various flaps

#### Damper with gas pressure and separator piston

In this version, the oil chamber is separated from the gas compartment, which is under pressure, by a sealing separator piston. The damper can therefore be installed in any position desired and possesses no idle stroke. This has as a consequence that the damping force immediately sets in upon load condition.

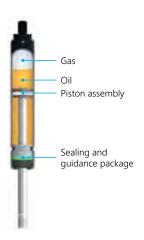
#### Characteristics

- With extension force F<sub>1</sub>
- · Without idle stroke
- Independent position

#### **Application examples**

Waste container, overrun brakes, automotive interior, commercial vehicle seats







# Damper Softline Versions

#### Damper with bottom valve

The oil chamber is separated from the gas compartment by way of a bottom valve in this type of damper. For specific applications: Idle stroke freedom is achieved without extension force.

#### Characteristics

- Without extension force F<sub>1</sub>
- Without idle stroke
- Fixed position (installation with piston rod pointing downward)

#### **Application examples**

Counter, automotive interior, motor vibration damper, belt tensioners, commercial vehicle seats

# Bottom valve Oil Piston assembly Sealing and guidance package Eyelet

#### Damper with bottom valve and diaphragm

The diaphragm in the balance chamber, behind the bottom valve, expands upon load (compression) and contracts upon extension. For specific applications: Idle stroke freedom without extension force is achieved for independent choice of installation position.

#### Characteristics

- Without extension force F<sub>1</sub>
- · Without idle stroke
- Independent position

#### **Application examples**

Overrun brakes, commercial vehicle seats, belt tensioners

# Bottom valve mit Membrane Oil Piston assembly Sealing and guidance package Eyelet

Eyelet

#### Twin-Tube

Two tubes with unlike diameters are arranged concentrically. The inner tube represents the working area. The space between the inner and outer tubes is the balance chamber that takes up the oil pressed out by the retracting piston rod.

Especially worthy of mention are the freely adjustable forces possible in the extension and compression directions. In addition, the extremely light weight of the damper which is achieved by the use of an aluminum outer tube.

#### Characteristics

- Without extension force F<sub>1</sub>
- Without idle stroke
- Fixed position (installation with piston rod pointing upward)
- Adjustable (HD38)

#### **Application examples**

Commercial vehicle seats (vertical damping)



#### Damper for aviation

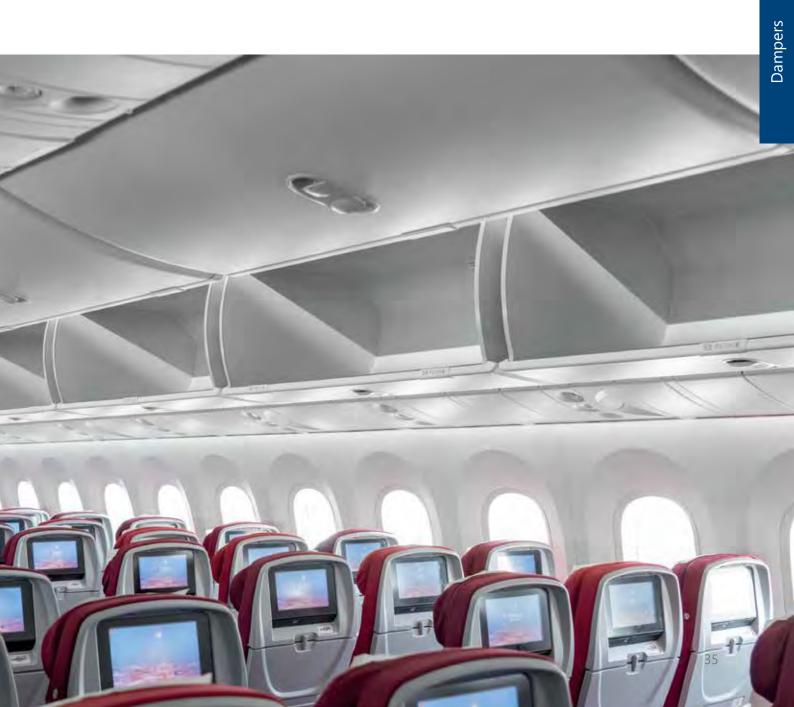
The lightweight damper is in particular used in stowage compartments and guarantees a gentle downward-opening. The optimized weight is achieved with this damper due to the small design.

#### Characteristics

- Wide range of the damping force
- Optional manual force support
- Elegant due to the compact design

#### **Application example**

Overhead compartments





# Piston rods and Tubes

Rotary and translatory moving piston rods, shafts and tubes meet the highest quality standards due to our decades-long expertise. The precisely coordinated production steps of turning, hardening, grinding, surface coating and polishing ensure a high surface quality. Even complex geometries can be manufactured with high accuracy on CNC machines with several axis - economical and established in millions of applications.

	Characteristics				
Ø Piston rod	4 - 28mm				
Ø Tube	4 - 70 mm				
Length	35 - 700 mm				
Roughness	Ra 0.05 µm/Rz 0.5 µm				
Material	steel, stainless steel, aluminum				
Surface refinement	hard chrome plating, salt bath or gas nitration, DLC, browning, galvanizing, passivating				





Damper

Convertible

# Piston rods and tubes

### **Production Expertise**

### **CNC Turning**

With the latest multi-axis CNC turning machines, we offer you conventional camcontrolled, simple turning as well as the economical complete machining of turned parts in one clamping.

### Hardening

Inductive through-hardening ensures the hardening of predetermined zones in the component. It is a technology that can be customized to your needs.

### Centerless through-feed grinding

SUSPA grinding lines ensure high throughput speeds and optimal economic efficiency. You can expect an optimal surface quality with roughness values up to Ra 0.1  $\mu$ m, depending on the material and diameter requirement.

### **Surfaces**

Hard chrome plating, salt bath nitriding, gas nitriding, DLC, black finishing, zinc plating, passivation achieve high corrosion resistance and wear resistance. This means extremely large load changes over the entire service life for your products.

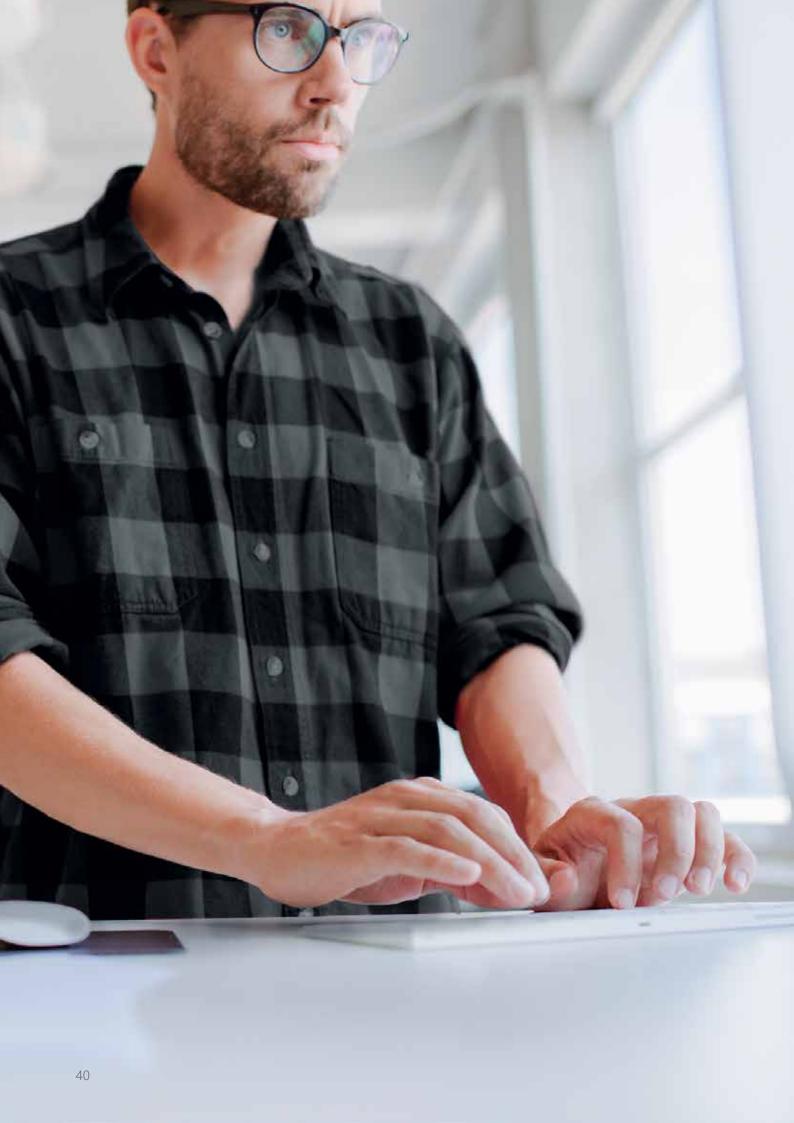
### Polishing

The prerequisite of a tribological system is a flawless surface, which we achieve through a final optimized finishing, without a significant removal of material.

# Flexibility

A provision of our components adapted to your logistics requirements in the batch sizes you need is a matter of course.





# Height Adjustment



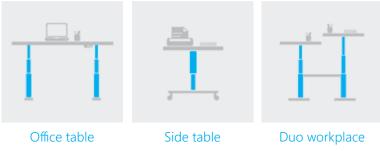
# Height adjustment Office

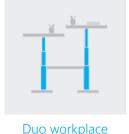
# Ergonomics in the workplace

Over the last few years, SUSPA has become established as one of the leading suppliers of electric height adjustment systems. The topic of ergonomics in the workplace has increasingly gained importance in companies in recent years.

The best way of countering the lack of movement in the office is to use sit-stand desks.

Туре	Characteristics
Electric columns ELS3	<ul><li>elegant design, many colors and profiles</li><li>adjustment range to 650 mm</li><li>fast and quiet movement</li></ul>
Table base frame VariFrame	split and variable crossbeam     (for different table top sizes)
Table base frame FixFrame	<ul><li>fixed cross beam</li><li>in five sizes</li></ul>
Table base frame Bench	<ul><li>for duo workplaces</li><li>for table base frame VariFrame or FixFrame</li></ul>
Table base frame for duo workplace (3-leg-table frame)	<ul><li>for corner desks</li><li>in five sizes or for table base frame VariFrame</li></ul>
Table base frame accessories	<ul><li>controllers</li><li>switches</li></ul>
Pneumatic table column VariStand	1-leg table     table column round
Pneumatic table column VariBase	1-leg table     table column square

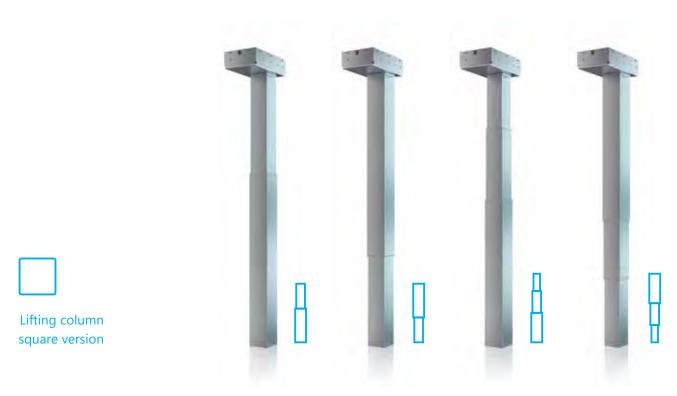






# ELS3 Electric lifting columns at a glance

With the electrical lifting column ELS3 from SUSPA you can easily change your working position from sit to stand. The main features of the lifting columns are elegant design, quiet movement (<48dB) and a long adjustment range. All ELS systems have the option to have collision detection, which will stop the system automatically if an obstruction is detected.



Model name		ELS3-500S-BTD-Q	ELS3-500S-BTU-Q	ELS3-650-BTD-Q	ELS3-650-BTU-Q			
Profile			square version					
Position of b	oig tube		Big Tube Down (BTD)	Big Tube Up (BTU)	Big Tube Down (BTD)	Big Tube Up (BTU)		
Material				steel p	orofile			
Color			( )					
Design			1-stage telescopic	1-stage telescopic   1-stage telescopic   2-stage telescopic   2		2-stage telescopic		
Compressed	length		650 mm	650 mm	565 mm	565 mm		
Adjustment	range (	stroke)	500 mm	500 mm	650 mm	650 mm		
Extended le	ngth		1,150 mm	1,150 mm	1,215 mm	1,215 mm		
Maximum load		troller SMART troller COMPACT	60 kg per leg -	60 kg per leg -	50 kg per leg 60 kg per leg	50 kg per leg 60 kg per leg		
Adjustment	speed		35 mm/s	35 mm/s	38 mm/s	38 mm/s		
Dimensions of column top middle bottom		65 x 65 mm - 70 x 70 mm	70 x 70 mm - 65 x 65 mm	60 x 60 mm 65 x 65 mm 70 x 70 mm	70×70 mm 65×65 mm 60×60 mm			
Dimensions	of moto	r casing/top		202 x 120	x 56 mm			
Fixing for th	e footb	ase		4 x	M8			

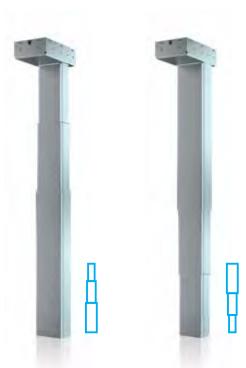








Further colors available on request





Profile  Position of big  Material	tube	rectangle Big Tube Down	e version		
	tube	Big Tube Down			
Material		(BTD)			
		steel	orofile		
Color		silver-gray O whi	te black _9003 RAL 9005	graphite similar to RAL 7024	further colors available on request
Design		2-stage telescopic	2-stage telescopic		
Compressed lea	ngth	565 mm	565 mm		
Adjustment ran	nge (stroke)	650 mm	650 mm		
Extended lengt	th	1,215 mm	1,215 mm		
	th controller SMART th controller COMPACT	50 kg per leg 60 kg per leg	50 kg per leg 60 kg per leg		
Adjustment spe	eed	38 mm/s	38 mm/s		
Dimensions of column top middle bottom		95 x 55 mm 101 x 61 mm 107 x 67 mm	107 x 67 mm 101 x 61 mm 95 x 55 mm		
Dimensions of r	Dimensions of motor casing/top		202 x 120 x 56 mm		
Fixing for the fo	ootbase	4 x	M8		

# Electrically adjustable table base frames

# VariFrame

The adjustable table base VariFrame comes with a split cross beam which is variable and can be adjusted to different table top sizes.



Model name		Table base frame VariFrame						
Model Harrie			lable ba	ise iraille valiriaille				
Color		silver-gray RAL 9006	O white RAL 9003	● black RAL 9005	graphite similiar to RAL 7024			
Cross beam	length	two-piece travers	two-piece traverse, adjustable length of frame from 1,140 mm to 1,940 mm					
Desk top dimensions	length depth	1,200 - 2,000 mm 700 - 800 mm						
Material		steel profile						
Fixing plate	length	545 mm						
Adjustment range until top of framel	(stroke)	ELS3-500S: 680 - 1,180 mm ELS3-650: 600 - 1,250 mm						
Maximum load tak	ole frame	100 kg						
Adjustment speed		ELS3-500S: 35 m ELS3-650: 38 m						
Accessories		screws, adjustable	e feet					
For lifting columns can be combined with all SUSPA columns								
Foot base	length depth height	750 mm 90 mm 30 mm						

# FixFrame

The table base FixFrame consists of a fixed cross beam, available in five different sizes.



Model name			Table ba	ase frame FixFrame			
Color		silver-gray RAL 9006	○ white RAL 9003	● black RAL 9005	graphite similiar to RAL 7024		
Cross beam	length	fixed cross beam	fixed cross beam lengths: 1,140 mm, 1,340 mm, 1,540 mm, 1,740 mm, 1,940 mm				
Desk top dimensions	length depth	1,200 mm, 1,400 m 700 - 800 mm	1,200 mm, 1,400 mm, 1,600 mm, 1,800 mm, 2,000 mm 700 - 800 mm				
Material		steel profile					
Fixing plate	length	545 mm	545 mm				
Adjustment range until top of frame	(stroke)	ELS3-500S: 680 - 1,180 mm ELS3-650: 600 - 1,250 mm					
Maximum load tal	ole frame	100 kg					
Adjustment speed		ELS3-500S: 35 mr ELS3-650: 38 mr	·				
Accessories		screws, adjustable	e feet				
For lifting columns	s	can be combined with all SUSPA columns					
Foot base	length depth height	750 mm 90 mm 30 mm					

# Electrically adjustable table base frames

# for duo workplaces

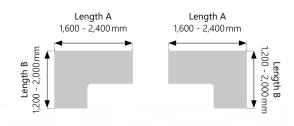
For team-workplaces we offer a complete table base frame suitable for table tops from 1,200 to 2,000 mm. With the so called bench solution you will achieve the ideal use of space in your office.



Model name		Table base frame Bench					
Color		silver-gray RAL 9006	graphite similiar to RAL7024				
Cross beam	length	see VariFrame or	see VariFrame or FixFrame, pages 46 and 47				
Desk top dimensions	length depth	1,200 mm, 1,400 r 700 - 800 mm	1,200 mm, 1,400 mm, 1,600 mm, 1,800 mm, 2,000 mm 700 - 800 mm				
Material		steel profile					
Fixing plate	length	545 mm					
Accessories		screws, expander plugs with adjustable sliding feet					
For lifting column	ıs	for all square lifti	ng columns BTD (Big Tu	be Down)			

# for corner desks

Our 3-leg-table frame offers a very big work place for corner desks.





Model name		Table base frame corner desk				
Color		o silver-gray RAL 9006	O white RAL 9003	● black RAL 9005	graphite similiar to RAL7024	
Cross beam	length	fixed cross beam: 1,140 mm, 1,340 mm, 1,540 mm, 1,740 mm, 1,940 mm adjustable cross beam: 1,140 mm - 1,940 mm				
Desk top dimension see pictogram above						
Material		steel profile				
Fixing plate (3 pieces)	length	545 mm				
Adjustment range (until top of frame	(stroke)	ELS3-500S: 680 - 1,180 mm ELS3-650: 600 - 1,250 mm				
Maximum load tab	le	150 kg				
Adjustment speed		ELS3-500S: 35 mn ELS3-650: 38 mn				
Accessories screws, adjustable feet						
For lifting columns		can be combined with all SUSPA columns				
Foot base	length depth height	1x750 mm und 2x550 mm 90 mm 30 mm				

# Accessories and switches

### Accessories

The highly efficient control boxes have a flat and compact design. In combination with the switches they guarantee a reliable and economical operation of the tables.

### **SMART** controller

- low standby power consumption: ≤0,3 W
- Soft-Start and Soft-Stop
- overload protection
- small size and flat design
- weight: 305 g
- dimensions: 186 x 100 x 30 mm
- controls for EU- and US-voltage available
- supply voltage
   EU: 207-253V / 50-60Hz, US: 90-127V / 50-60Hz
- nominal voltage
   EU: 230V / 50Hz, US: 120V / 60Hz
- output voltage: 216 VA (2-leg) 24 V DC
- operating time 10 % at maximum load (1 min / 9 min)

### **COMPACT** controller

- low standby power consumption: ≤0,3 W
- Soft-Start and Soft-Stop
- overload protection
- weight: 418 g / 523 g (3-leg-controller)
- dimensions: 264x103x37 mm
- controls for EU- and US-voltage available
- supply voltage
   EU: 207-254,4V / 50Hz, US: 90-127V / 50-60Hz
- nominal voltage: 230 V / 50 Hz, US: 120V / 60Hz
- output voltage: 288 VA (2-leg) 24 V DC / 360 VA (3-leg) 24 V DC
- operating time: 10 % at maximum load (1 min / 9 min)
- external sensor collision detector possible with LOGIC-CONNECTOR

### Communication and Connectivity LOGIClink

LOGIClink provides connectivity and control, allowing for communication and customization of the user's work environment.



### Power cable

available for the control boxes COMPACT and SMART for different countries



### **Switches**

We provide solutions for an installation below the table and within the table top. From a simple hand switch with Up/Down function to a comfort switch with four memory functions and display – all operational elements convince through their surface design and the pleasing haptics.



Hand switch Up-Down HSM-OD-2-LD



Hand switch Up-Down TOUCHbasic DN



Hand switch Up-Down, Inlay TOUCHbasic IL



Hand switch Memory HSU-C-FL-LD



Hand switch Memory HSU-MDF-4M2-LD



Hand switch Memory TOUCHfx



Hand switch Memory, Inlay TOUCHinlay

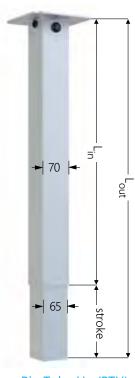
# VariBase

# Height-adjustable table column (square column)

The pneumatic height adjustable system VariBase is a professional and extremely robust holistic solution for table applications. It is particularly haracterized by ease of handling and Plug & Play installation. VariBase stands out for its application with a long service life and offers comfortable height adjustment.

VariBase is available in the version Big Tube Up (BTU).

Characteristics		Technical data			
Dimension BTU (Big Tube Up)		□ 70/□ 65 mm			
Dimension BTD (Big Tube Down)	1	□ 60/□ 65 mm			
Length when extended (L <sub>out</sub> )	1,040 mm 815 mm 655 mm				
Stroke	400 mm 290 mm 215 mr				
Length when compressed (L <sub>in</sub> )	640 mm	525 mm	440 mm		
Surface finishing	Powder coated (RAL9006), further RAL-colors on request				
Stroke force		mended weight of the second second mended weight of the second se			
Activation/release	Le	ver, cable release	9		
Tabletop fitting	Flange adapter (with 12 drillholes, distance 32 mm, Ø 6.5 mm)				
Base fitting	Flange with 4xM6				
Non-rotation function		Standard			



Big Tube Up (BTU)

All dimensions in mm.

### **Features**

- Elegant design with square tubes
- Available in versions BTU Big Tube Up and BTD Big Tube Down
- Robust guide system
- Available in two versions of gas springs (rigid and elastic locking)
- Non-rotational column
- Quick and easy to adjust
- Plug & Play assembly

- Side table
- Speaker's desk
- Trolleys, carts
- Overbed tables



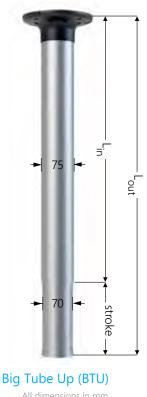
# VariStand

# Height-adjustable table column (round column)

The VariStand table column is a professional, sophisticated, design-orientated solution for all table and cart applications. It is characterized by its ease of use and plug & play assembly.

VariStand is available in version Big Tube Up (BTU).

Characteristics		Technical data				
Order number	13652065	13652067	13652064	13652066		
Dimension BTU (Big Tube Up)		Ø 75 mm ,	/ Ø 70 mm			
Length when extended (L <sub>out</sub> )	1,040 mm	660 mm	1,040 mm	660 mm		
Stroke	415 mm	225 mm	415 mm	225 mm		
Length when compressed (L <sub>in</sub> )	625 mm	435 mm	625 mm	435 mm		
Surface finishing	Powder coat Chromium plated (RAL 9006), fu colors on req			6), further		
Stroke force		120	N C			
Activation/release	Ca	ble release (le	ever on reque	est)		
Tabletop fitting	Flange adapter (with 12 drillholes, distance 32 mm)					
Base fitting	Flange or cone with 3 x M6					
Non-rotation function		Stan	dard			



All dimensions in mm.

### **Features**

- Elegant design with round tubes
- Precise and silent guide system
- Rigid and elastic locking in any position
- Constant remaining adjustment force in any position
- Optimal anti-twist protection
- Large adjustment range with small installation length
- Quick and easy adjustability
- Easy installation due to plug & play
- Override function: lifting without release actuation (optional)

- Side table
- Speaker's desk
- Trolleys, carts
- Overbed tables



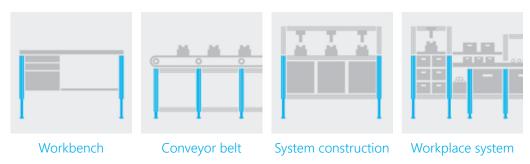


# Height Adjustment Industry

# Ergonomics at the workplace

Adjust industrial facilities, workbenches, conveyor belts and all types of industrial worktables flexibly to the requirements of your employees and production - and not vice versa. SUSPA height adjustments support you efficiently and individually.

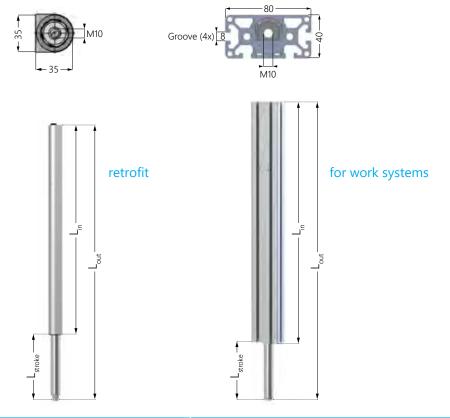
Туре	Characteristics	Drive
Movotec SMS Bolt-On	<ul> <li>As an upgrade system for existing workplaces</li> <li>Load performance 150 kg/lift element</li> <li>Adjustable range up to 400 mm</li> </ul>	electric
Assembly profile Movotec SMS	<ul> <li>Actuators built in profiles</li> <li>Load performance 150 kg/lift element</li> <li>Dimension 40 x 80 mm or 45 x 90 mm</li> <li>Adjustable range up to 400 mm</li> </ul>	electric
Lifting Columns ELS3 HeavyDuty	<ul> <li>Elegant solution for heavy loads</li> <li>Load performance 100 kg/lift element</li> <li>Square guiding tube</li> <li>Adjustable range up to 500 mm</li> </ul>	electric
Movotec Lift Systems	<ul> <li>Drive via hand crank or electric motor</li> <li>Load performance 150 kg/lift element</li> <li>Adjustable range up to 400 mm</li> </ul>	hydraulic



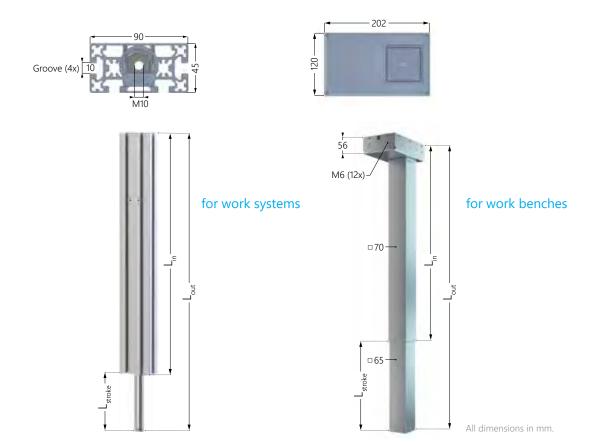


# Movotec SMS and ELS3 HeavyDuty

Height adjustment for work systems and work benches



	Movotec SMS Bolt-On			Movotec SMS-I-40x80w					
Installation dimensions									
Dimensions of external profile/tube		CB profile 35 mm			Ins	Installation profile 40×80 mm			
External tube material	А	Juminum, si	ilver anodize	ed	А	Aluminum, si	lver anodize	ed	
Internal tube dimensions		Ø 2!	5 mm			Ø 25	5 mm		
Internal tube material		Aluminum	n, anodized			Aluminum	n, anodized		
Motor housing dimensions	Мс	otor integra	ated into pro	ofile	Mr	otor integrat	ted into prof	file	
Order number	00410211	00410212	00410213	00410214	00410268	00410269	00410270	00410271	
Stroke (L <sub>stroke</sub> )	150 mm	200 mm	300 mm	400 mm	150 mm	200 mm	300 mm	400 mm	
Retracted length (L <sub>in</sub> )	485 mm	535 mm	635 mm	735 mm	510 mm	560 mm	660 mm	760 mm	
Extended length (L <sub>out</sub> )	635 mm	735 mm	935 mm	1,135 mm	660 mm	760 mm	960 mm	1,160 mm	
Fastening structure	4 x M	5 (screw-in	depth max.	7mm)	4 x grooves 8 mm wide				
Fastening on foot stabilizer	,	1 x M10 (inte	ernal thread	١)	1 x M10 (internal thread)			)	
Performance data									
Max. extension force per lifting element		150 kg	g/75 kg			150 kg	/75 kg		
Max. extension force with 4-leg system		600 kg	/300 kg		600 kg/300 kg				
Max. extension force with 8-leg system		1,200 kg/600 kg			1,200 kg/600 kg				
Travel speed	~ 8 mm/s / ~ 16 mm/s			~ 8 mm/s / ~ 16 mm/s					
Functional operating range		+5°C to	o +40°C			+5°C to	o +40°C		
Protection class		IP	40		IP 40				



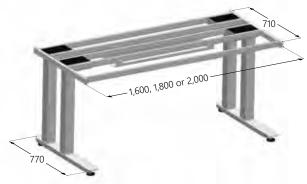
Movotec SMS-B-45x90			ELS3-500S-BTU-Q-HeavyDuty			
Installation profile 45 x 90 mm				70×70 mm		
A	Aluminum, si	lver anodized	d	Steel profile, painted silver-gray		
	Ø 25	mm		65 x 65 mm		
	Aluminum	, anodized		Steel profile, painted silver-gray		
M	otor integra	ted into profi	le	202 x 120 x 56 mm		
00410272	00410273	00410274	00410275	00410267		
150 mm	200 mm	300 mm	400 mm	500 mm		
510 mm	560 mm	660 mm	760 mm	680 mm		
660 mm	760 mm	960 mm	1.160 mm	1,180 mm		
	4x grooves 10 mm wide			12 x M6 (screw-in depth max. 5 mm)		
	1xM10 (internal thread)			4xM8 (internal thread)		
	150 kg	/75 kg		100 kg		
	600 kg/300 kg			400 kg		
1,200 kg / 600 kg				800 kg (on request)		
~ 8n	~ 8 mm/s ~ 16 mm/s		mm/s	~ 20 mm/s		
+5°C to +40°C				+5°C to +40°C		
IP 40				IP 20		

# Movotec SMS and ELS3 HeavyDuty Accessories

### ELS3 HeavyDuty Subframe

We offer a complete table subframe made of steel profile (silver-gray color RAL 9006) for two or four ELS3 HeavyDuty lifting columns, with screws and adjustable bases (for the lifting column specification, see the table on page 57). The table subframe is suitable for table tops with the dimension  $1,600 \times 800 \, \text{mm}$ ,  $1,800 \times 800 \, \text{mm}$  or  $2,000 \times 800 \, \text{mm}$ .





	ensions	

2-leg HeavyDuty subframe					
Table frame length	Order number	Description			
1,600 mm	15311964	EAT3-HD-1600-002-01-S			
<b>1,800 mm</b> 15311965		EAT3-HD-1800-002-01-S			
2,000 mm	15311966	EAT3-HD-2000-002-01-S			

4-leg HeavyDuty subframe				
Table frame length	Order Description			
1,600 mm	15311967	EAT3-HD-1600-004-01-S		
1,800 mm	15311968	EAT3-HD-1800-004-01-S		
2,000 mm	15311969	EAT3-HD-2000-004-01-S		



Please find the assembly instruction online at www.suspa.com/global/downloads/

## Control box and link cable for ELS3 HeavyDuty and Movotec SMS

### Control box SCT4

- Input voltage: 230 V / 50 Hz
- Output rating: 340 VA (28 VDC at 10 % switch-on duration)
- Four actuator outlets per control, extendable to eight actuators with link cable
- Load-independent actuator synchronization
- Switch-on duration 10% (2 min operation/ 18 min pause)

### Link cable

Order no. 19810134

- Connection of two controllers (for 6- or 8-actuator-systems)
- 4 m cable length

- Standby use: < 4W (on request < 0.4W)
- Soft-Start and Soft-Stop
- Travel monitoring to protect the system
- Weight (typical): approx. 3.2 kg (toroidal transformer)
- Dimensions: 257 x 120 x 60 mm
- Protection class II (protective insulation)



### Hand switches for ELS3 HeavyDuty and Movotec SMS

• for installation below the table (cable length: 2 m)



Hand switch Up-Down UBM F02-p Order no. 09810087



Hand switch memory UBS/6-s-LCD Order no. 09810088

Additional digital display with three programmable memory positions

### Glides and brackets for Movotec SMS



Standard sliding feet Order no. 07901031



Installation feet Order no. 07900003



Sliding polyamide feet Order no. 07901037

- Standard with anti-skid function
- Polyamide base with non-skid TPE pad with M10 x 1.5-threaded steel bolts with locknut for adjustment
- For fastening the actuators to the floor or to work surfaces
- Aluminum base with M10x1.5threaded steel bolts with locknut for adjustment
- Standard sliding feet without anti-skid function
- Polyamide base with M10x1.5threaded steel bolts with locknut for adjustment



**Bracket Set** 

Order no. 07900002A



Large Mounting **Bracket Set** 

Order no. 07900001



L Mounting **Bracket Set** 

Order no. 07900018



Creform® **Bracket Adaptor Set** Order no. 07911027\*

- Mounting fasteners can be used if the threaded holes of the SMS CB actuators are not at an optimal place for the application
- One bracket set order for each SMS actuator used

\* for easy fastening of Creform® connectors (connectors not included)

# Movotec Lift Systems

# The hydraulic adjustment system for heavy loads

### Height adjustment for retrofit

The Bolt-On system is delivered as a kit for retrofitting. Using the retrofit system, you can retrofit your work table that previously could not be adjusted in height with just a few steps, thus making it a height-adjustable workplace. The system includes four to eight Bolt-On cylinders and a pump with hand crank or electric motor.

### Movotec Bolt-On Systems





max. load (kg)	Adjusting range/stroke* (mm)				
340	150	200	300	400	
454	150	200	300	400	
590	150	230	300	393	

<sup>\*</sup> The adjusting range of systems with electric motor is 6-8 mm less.

### The system includes

- Crank or motor driven system (incl. control box and switches)
- 1 to 4 Bolt-On lift cylinders
- Hydraulic flexible tubing in individual lengths
- Glides for each lift cylinder
- Drilling templates, tubing clips and cable ties
- Installation and operating instructions

Movotec "Bolt-On" lift systems are readily available, shipped completely assembled and ready for installation.

# Movotec Bolt-On Dual Drive Systems for 6 to 8 cylinders

Synchronized 8-leg-system with electric motor



max. load (kg)		Number of cylinders			
680	150	200	300	400	6
907	150	200	300	400	8

<sup>\*</sup> The adjusting range of systems with electric motor is 6-8 mm less.

### The system includes

- Two synchronized motor driven systems with controllers and switch
- 5 to 8 Bolt-On lift cylinders
- Hydraulic flexible tubing in individual lengths
- Glides for each lift cylinder
- Drilling templates, tubing clips and cable ties
- Installation and operating instructions

Movotec Dual Drive Lift Systems are shipped assembled and ready for installation.



# Information in this product catalogue is subject to change.

### SUSPA moves.

With more than 2,000 employees worldwide SUSPA manufactures gas springs, dampers, adjustment systems as well as crash and safety systems for many sectors; from furniture through to automobile industry.

### SUSPA GmbH

Industriestr. 12 -14 90518 Altdorf Germany

Phone +49 9187 930 355 Fax +49 9187 930 311

infoindustry@de.suspa.com www.suspa.com